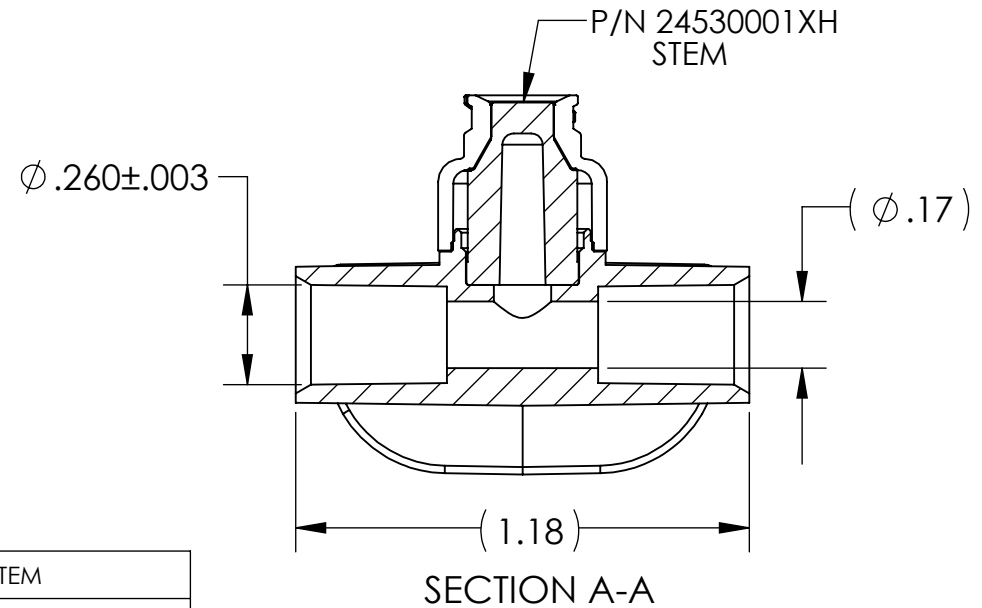
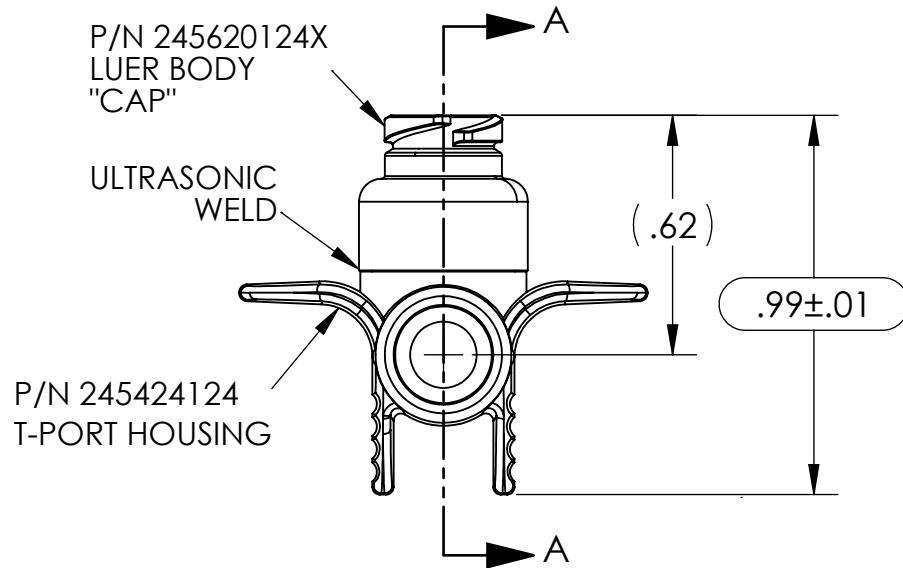


DRAWING NO. 245425024X	REV F	Manufacturing Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			E	ADD SUFFIX "Y" YELLOW ECO 7060	8/01/16	AK
			F	ADD ALTERNATE STEM ECO 11307	09/22/21	SR



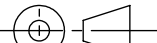
SUFFIX	LUER BODY (CAP)	HOUSING	STEM
NONE	CLEAR POLYCARBONATE MAKROLON RX1805451118 2% RED COLORANT	CLEAR POLYCARBONATE MAKROLON RX1805451118	WACKER ELASTOSIL LR 3003/40 HR BLUE DT COLOR K-75238
B	CLEAR POLYCARBONATE MAKROLON RX1805451118 4% BLUE COLORANT	CLEAR POLYCARBONATE MAKROLON RX1805451118	WACKER ELASTOSIL LR 3003/40 HR BLUE DT COLOR K-75238
Y	CLEAR POLYCARBONATE MAKROLON RX1805451118 4% YELLOW COLORANT	CLEAR POLYCARBONATE MAKROLON RX1805451118	WACKER ELASTOSIL LR 3003/40 HR BLUE DT COLOR K-75238

NOTES:

- SUFFIX " X " INDICATES CAP COLOR (SEE TABLE)
- ASSEMBLE PER WORK ORDER
- CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION
- USAGE: WILL FIT 6.8 MM (.268") O.D. TUBING

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	DMC	DATE	10/09/12
APPROVED BY		DATE	
MATERIAL			
FINISH			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 	

HR® Halkey-Roberts®	
TITLE T-PORT VALVE, PC	
SIZE A	DRAWING NO. 245425024X
SCALE 2:1	DO NOT SCALE DRAWING
SHEET 1 OF 1	
REV F	